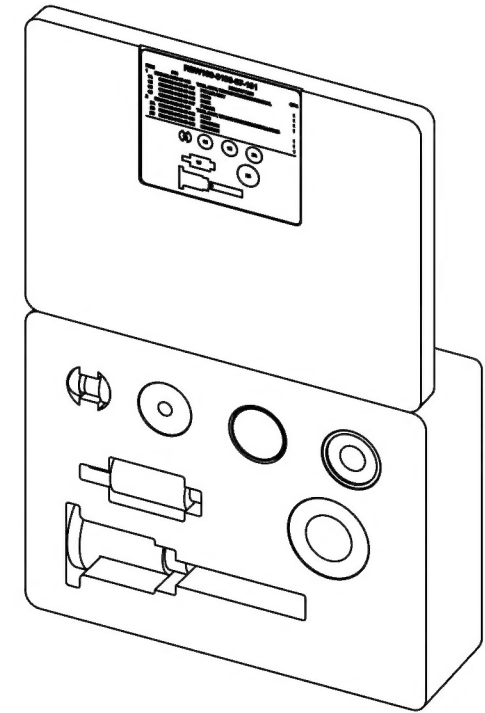
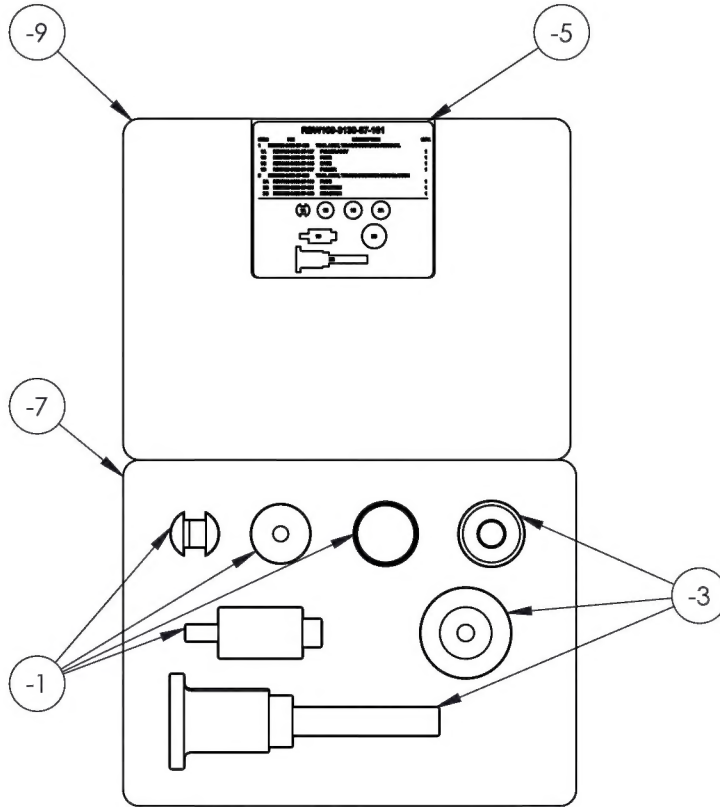


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0172	CH'D TITLEBLOCK WAS RED BARN IS DART. -5 CH'D CONTENTS LIST WAS P/N'S -103 & -105, NOW INCLUDES ALL SUB P/N'S. CH'D DIM WAS .060 IS (.060). CH'D TEXT HEIGHT WAS .13 IS .12. -9 CH'D DIMS WAS 15.49 IS (15.49), WAS 9.63 IS (9.63). -15 CH'D PLACARD WAS RED BARN #RB41009 IS DART #RB41011.	10/10/2014	DPD	JAG



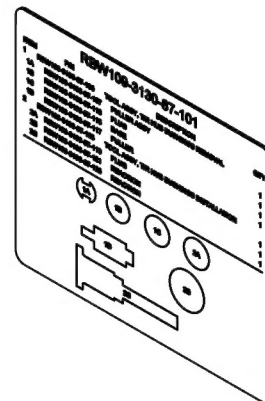
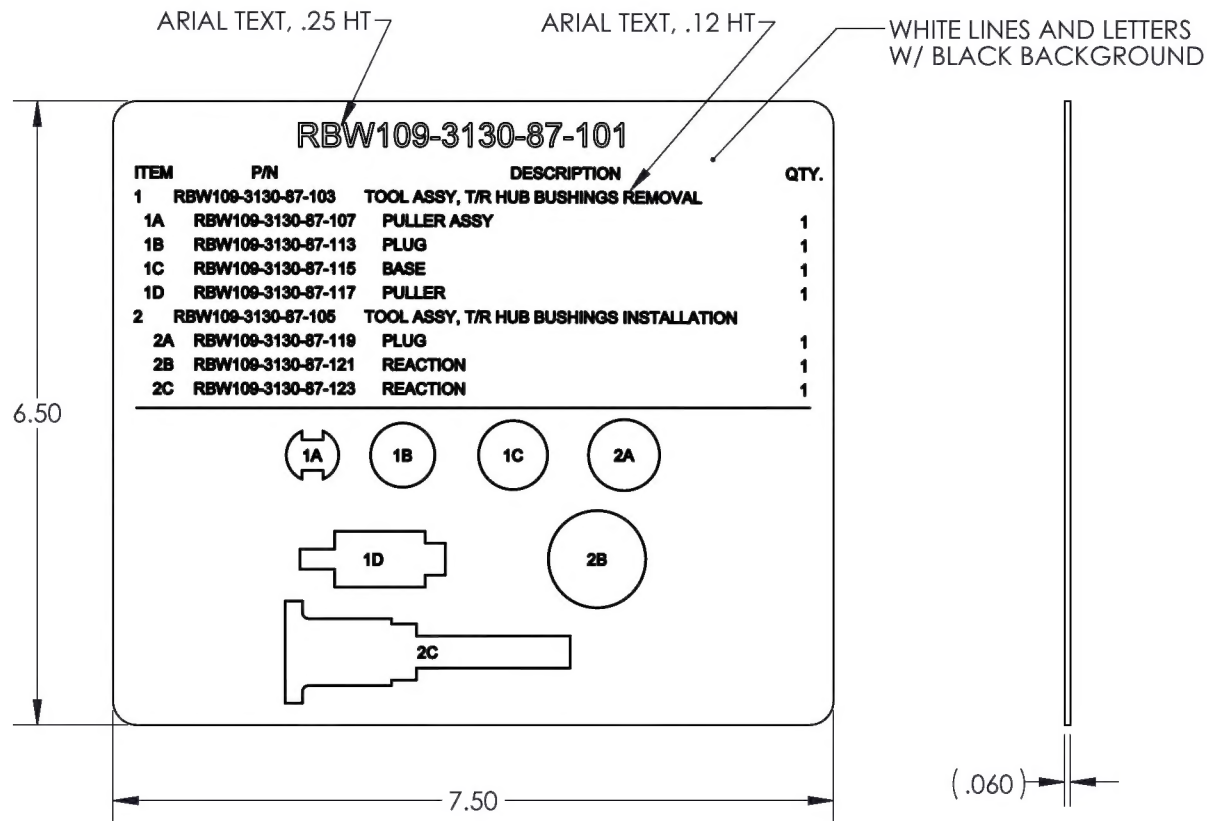
NOTE:  
REF. AGUSTA T/N:109-3130-87-101.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1		TOOL ASSY, T/R HUB BUSHINGS REMOVAL		RBW109-3130-87-103	1
			-3		TOOL ASSY, T/R HUB BUSHINGS INSTALLATION		RBW109-3130-87-105	1
			-5	1	PLACARD	PLASTIC	1/16 X 6-1/2 X 7-1/2	2
		B/O	-7	1	BOTTOM FOAM	Y-20, BLACK	5.83 X 14.42 X 18.87 IR SPECIALTIES	3
		B/O	-9	1	TOP FOAM	Y-20, BLACK	1.76 X 14.22 X 18.63 IR SPECIALTIES	4
		B/O	-11	1	PELICAN CASE	PLASTIC	PELICAN CASE APP-1550-E	NS
		B/O	-13	4	#2 DRIVE SCREW	COATED STEEL	1/8 MCMaster-CARR #90081A074	NS
		B/O	-15	1	DART PLACARD	ALUMINUM	#RB41011	NS

<b>DART</b> AEROSPACE	
TITLE TOOL, T/R HUB BUSHINGS REMOVAL/INSTALLATION	
DWG NO. RBW109-3130-87-101	REV <b>1</b>
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH
FRACTIONS ± 1/8 ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW119
SCALE 1:8	DATE 5/22/2013
SHEET 1 OF 4	

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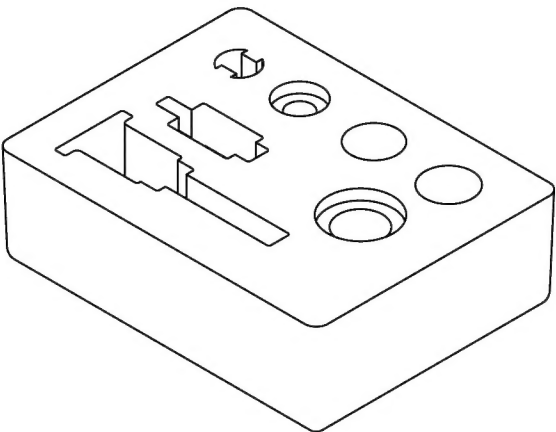
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0172	-5 CH'D CONTENTS LIST WAS P/N'S -103 & -105, NOW INCLUDES ALL SUB P/N'S. CH'D DIM WAS .060 IS (.060). CH'D TEXT HEIGHT WAS .13 IS .12.	10/10/2014	DPD	JAG




(-5)  
PLACARD

<b>DART</b> AEROSPACE	
TITLE TOOL, T/R HUB BUSHINGS REMOVAL/INSTALLATION	
DWG NO. RBW109-3130-87-101-5	REV 1
MAT'L PLASTIC	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW119
SCALE 1:2	DATE 5/22/2013
SHEET 2 OF 4	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

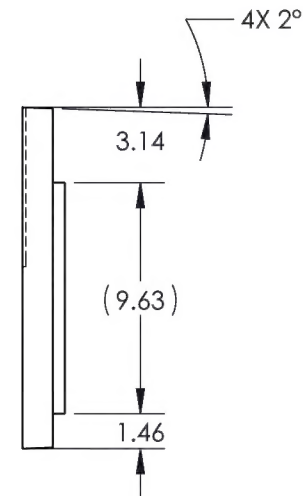
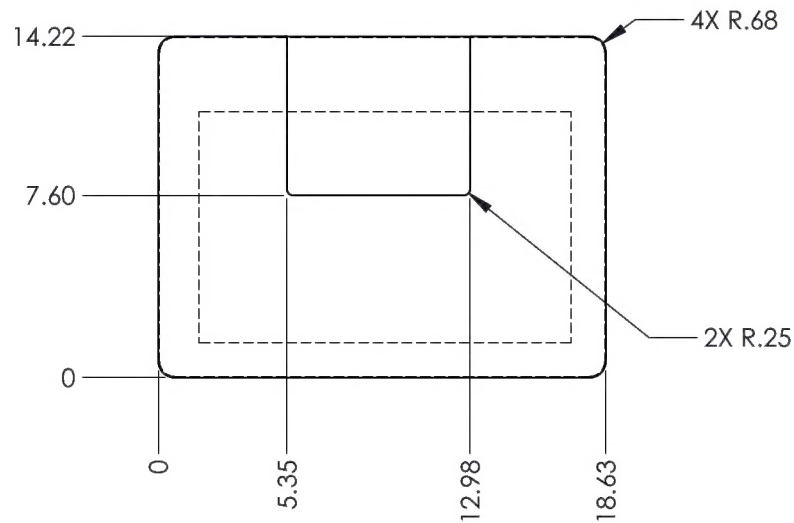
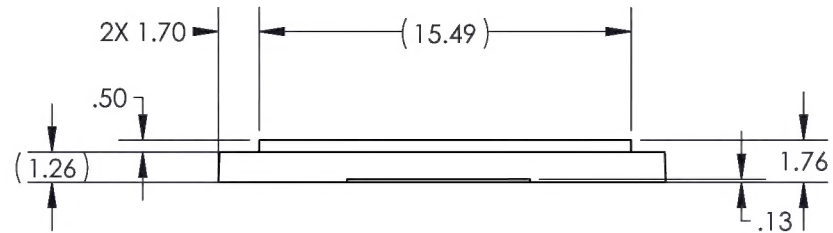


BOTTOM FOAM

			
TITLE TOOL, T/R HUB BUSHINGS REMOVAL/INSTALLATION			
DWG NO. RBW109-3130-87-101-7			REV 1
MATERIAL Y-20, BLACK		DRAWN BY: MARPET	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D West</i>	
.XXX ± .005	FRACTIONS ± 1/8	REAT	
.XX ± .01	ANGLES ± 5°	TREAT	
.X ± .1		FINISH	
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		AW119	
SCALE 1:4	DATE 5/22/2013	SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0172	-9 CH'D DIMS WAS 15.49 IS (15.49), WAS 9.63 IS (9.63).	10/10/2014	DPD	JAG



(-9)  
TOP FOAM

<b>DART AEROSPACE</b>	
TITLE TOOL, T/R HUB BUSHINGS REMOVAL/INSTALLATION	
DWG NO. RBW109-3130-87-101-9	REV 1
MAT'L Y-20, BLACK	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:8	DATE 5/22/2013
SHEET 4 OF 4	